© DENHOLM SEAFOODS LIMITED	FISH PRODUCT SPECIFICATION				
PRODUCER	Denholm Seafoods Ltd East Quay Peterhead Aberdeenshire Scotland				
SCIENTIFIC NAME	Scomber Scombrus				
PRODUCT NAME	Frozen Whole Mackerel				
1. PRODUCT	,				
Catch area	North East Atlantic (FAO 27)				
Country of origin	Scotland				
Product temperature	-18°C or colder				
Storage temperature	-23°C or colder				
Size	400-600 g				
Net weight	20 Kg				
Shelf life	18 months				
Freezing method	Blast frozen				
Additives used	None				
Production code	Daily production code				
2. PACKAGING					
Inner type	Food grade blue tint polyethylene liner				
Outer type	Food grade cardboard carton				
3. LABEL REQUIREMENT					
All products are marked using either labels or inkjet spray	Mackerel / Скумбрия / Скумбрія				

4. PHYSICAL STANDARDS						
Analysis	Targets	Unacceptable Limits				
Weight	Individual pieces 400-600g	Greater than 5% of pieces outside				
_		limits				
Appearance	No visible defects	Poorly handled or damaged				
Bruising	N/A	N/A				
Bloodspots	N/A	N/A				

5. PROCESSING STANDARDS, HYGIENE AND HANDLING

Product destined for human consumption requires being processed inline with all EC legislation & must be fit for its purpose. HACCP & Good Manufacturing Practice must be operational and supplied. Product must be fully traceable. The final product must be free from any foreign material.

6. FISH QUALITY ASSESSMENT								
Analysis	Frozen	Def	frosted	Cooked				
Appearance	No visible defects	No visible defects		Cooked mackerel				
Odour	Absent	Meaty,	oily	Oily, blood				
Texture		Tight, firm		Firm,fibrous, moist				
Colour	Colour of healthy mackerel	Colour of healthy mackerel		Cooked mackerel				
7. MICROBIOLOGICAL & CHEMICAL STANDARDS								
Analysis	Results			Frequency				
Fat content	Customer specified		Each production code					
Histamine	<20ppm		Each production code					
Salmonella	None in 25g		Each production code					
Staph Aureus	<20 cfu/g		Each production code					
Coliforms	<1000 cfu/g		Each production code					
TVC at 30°C	10 5/g		Each production code					
8. CONTAMINANTS & ALLERGENS								
Category	Yes		No					
Additives				X				
Artificial preservatives			X					
Artificial flavours / enhancers			X					
Anti-oxidants			X					
Colouring			X					
Sweeteners			X					
Antibiotics / antimicrobials			X					
Pesticides			X					
GMO								
			X					
Heavy metals			X					
Fish / fish products /	Fish							
crustaceans / mollusc								
Eggs / milk / soya / celery / cereals			X					
Nuts / nut products			X					
Mustard / sesame seeds / lupin / sulpur			X					
dioxide								
9. TRANSPORT AND ST	ORAGE							

Product is to be transferred and stored at a minimum of -18°C except for brief fluctuations up to -15°C during loading and unloading. Product must be transported in clean and hygienic conditions.